

# The Multivariate Optical Element: A Promising Technology for Next Generation Hyperspectral Imaging Systems

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# Overview

- CIRTEMO™
- Multivariate Calibration
- The Multivariate Optical Element Platform
- MOE Hyperspectral Imaging Example
- Conclusions



# What Does CIRTEMO Do?

CIRTEMO™ designs and manufactures optical filters called Multivariate Optical Elements (MOE)

- for point detection or hyperspectral imaging
- operating in real-time
- exhibiting low SWAPc

CIRTEMO provides real-time chemical information for real-time decision making.



# MOE Commercialization History

| Year | Milestone   |
|------|---|
| 1998 | Myrick Group (USC) publishes 1 <sup>st</sup> Multivariate Optical Computing paper |
| 2001 | Myrick Group (USC) demonstrates 1 <sup>st</sup> Multivariate Optical Element      |
| 2004 | OMETRIC is founded to commercialize MOE technology                                |
| 2012 | Halliburton Energy Services purchases OMETRIC                                     |
| 2013 | CIRTEMO is founded to commercialize MOE technology                                |



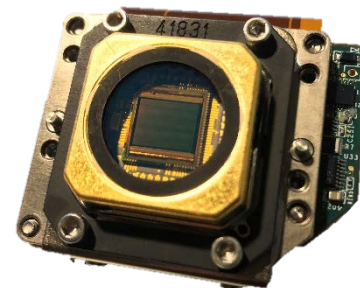
1<sup>st</sup> Multivariate Optical Element  
(University of South Carolina)



Inline Process Control  
(OMETRIC)



MOE Filter Wheel  
(Halliburton)



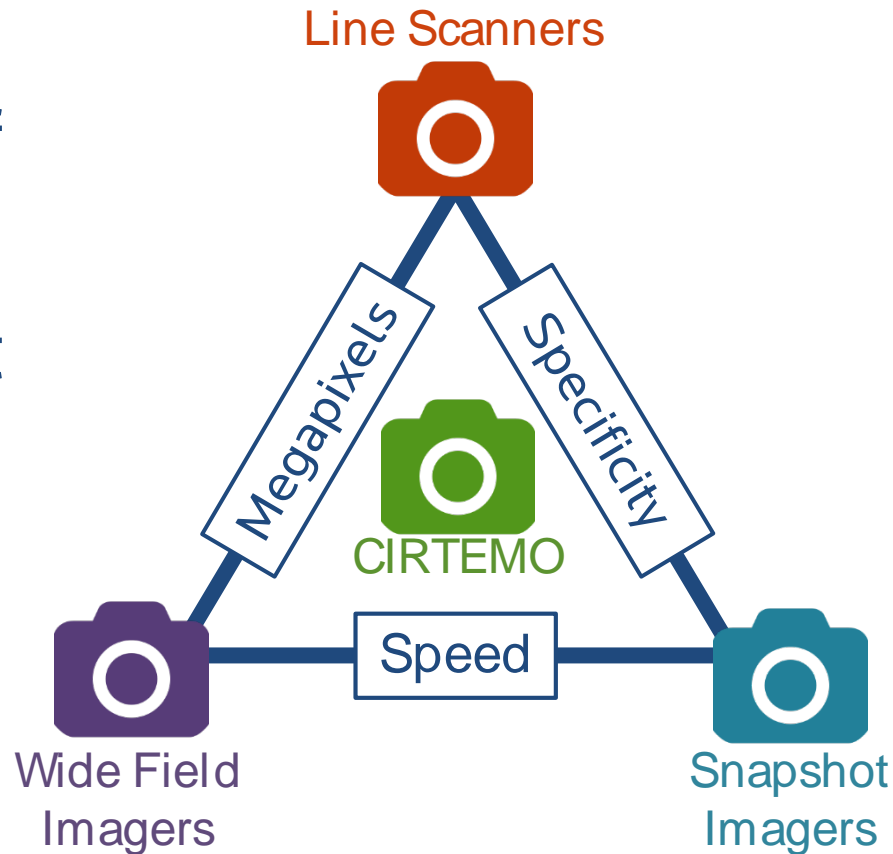
MOE Mosaic Imager  
(CIRTEMO)

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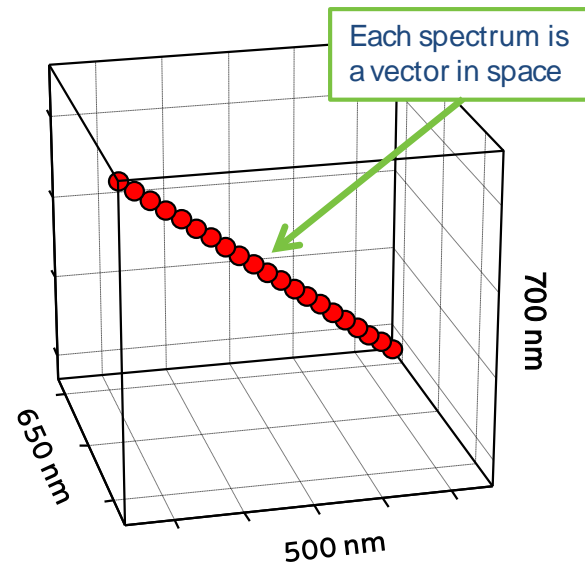
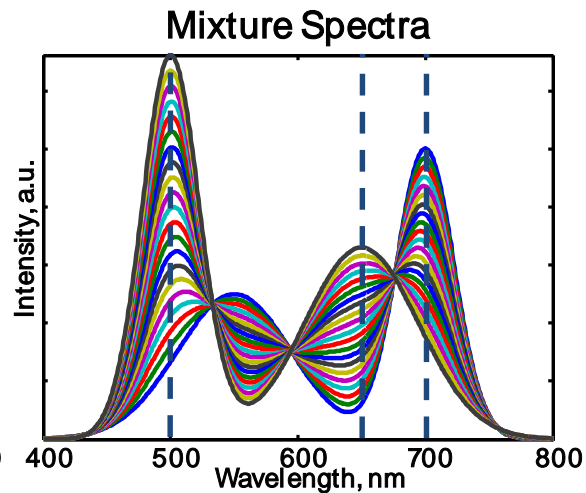
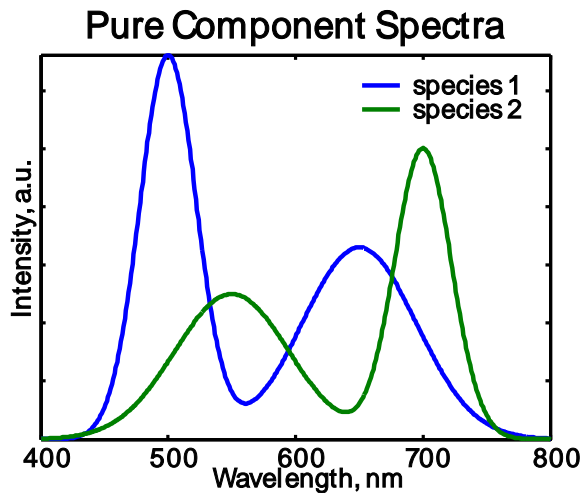
# THE MOE PLATFORM

# Problem & Current Solutions (Hyperspectral Imaging)

- Hyperspectral Imagers produce vast amounts of data- *not real-time info*
- Significant backend post processing is required
- To achieve a near real-time operation, *data quality is sacrificed*

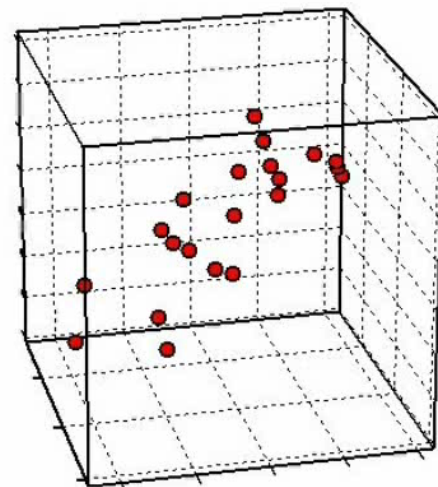
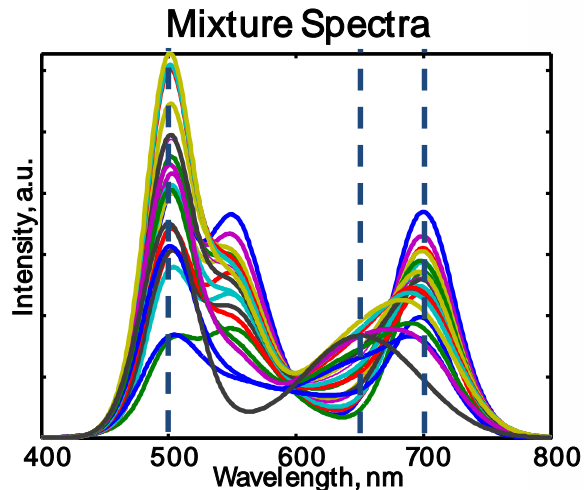
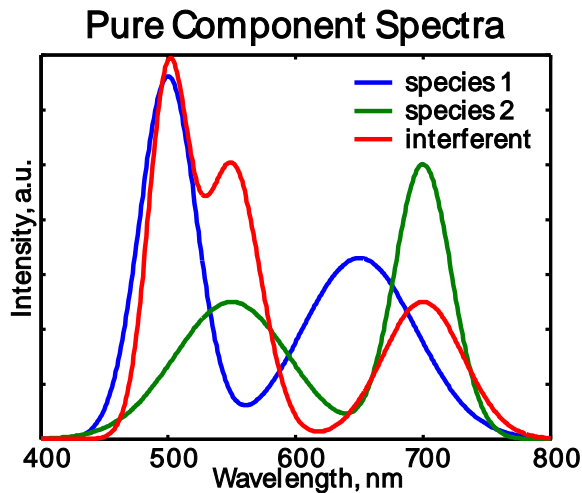


# Optical Spectroscopy: Univariate Calibration



- Optical spectra contain chemical-specific information
- For simple mixtures, nearly any two variables (wavelength channels or colors) is sufficient for a calibration.

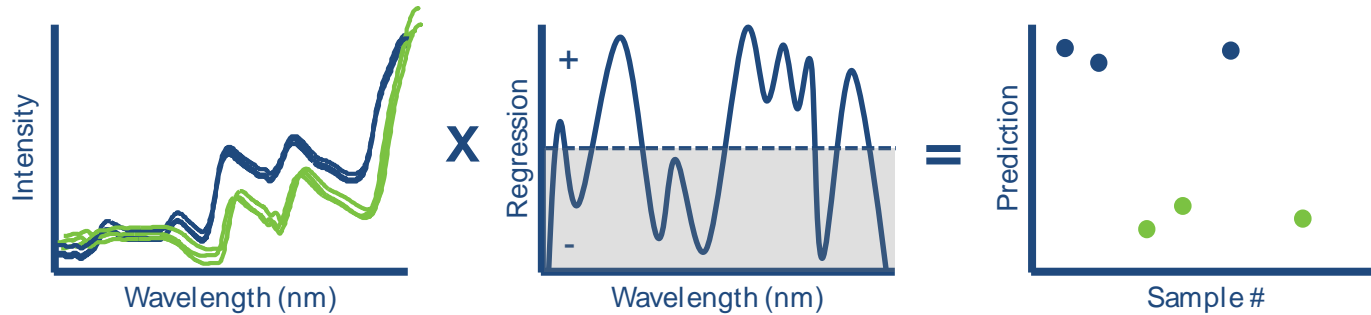
# Optical Spectroscopy: Multivariate Calibration



- For complex chemical systems, more variables or dimensions are required for a calibration
- A pattern exists inside the data set that is related to the chemical measurements of interest but orthogonal to any interferences.



# Multivariate Analysis & Pattern Recognition

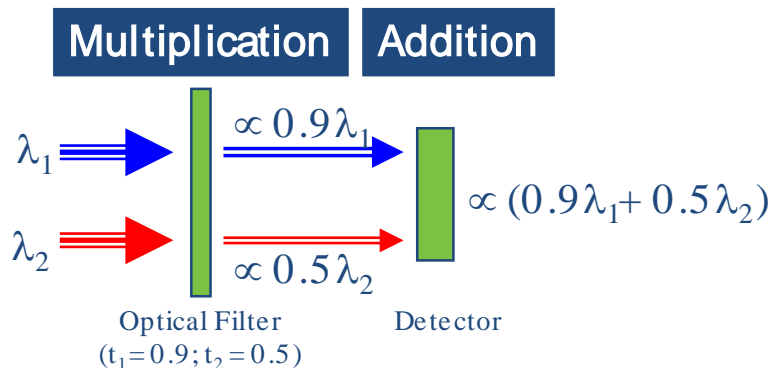


- Multivariate analysis / regression translates spectral data into information for decision making
  - Model parameters may be applied to data from a spectrometer (or series of band pass measurements) to estimate the composition of unknowns
  - Multivariate data sets (especially image sets) can be very large (MB to GB).
  - Real-time chemical detection/imaging is hindered by the dependency of post processing.

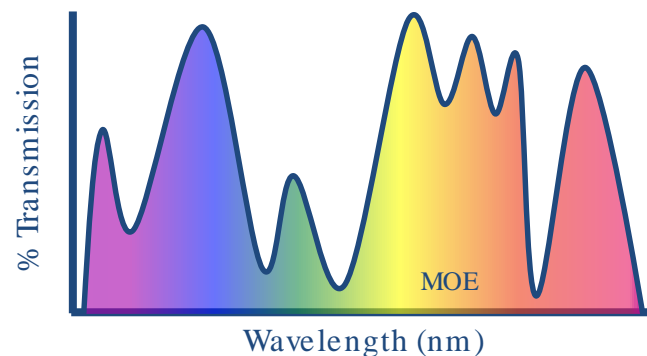
# The Multivariate Optical Element (MOE) Platform

- Multivariate Optical Computing is the optical equivalent of a dot product
  - $\hat{y}$  - estimated analytical property (eg. concentration)
  - $t$  - scaled regression vector
  - $\lambda$  - analytical spectroscopic response (eg. SWIR spectrum)

$$\hat{y} = t \cdot \lambda = \sum_i^N t_i \cdot \lambda_i$$



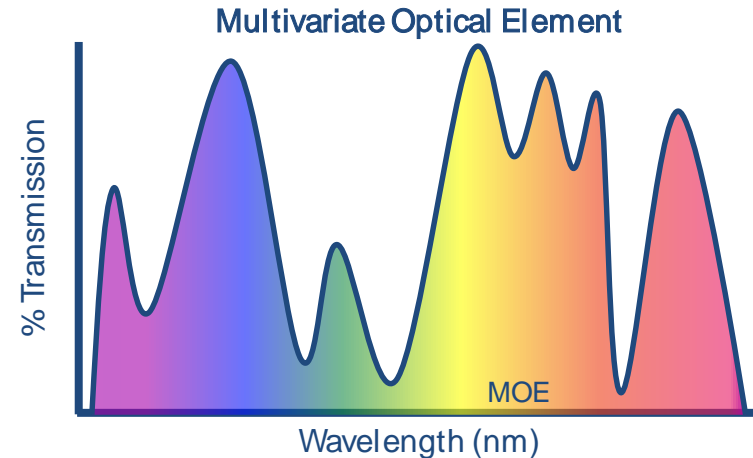
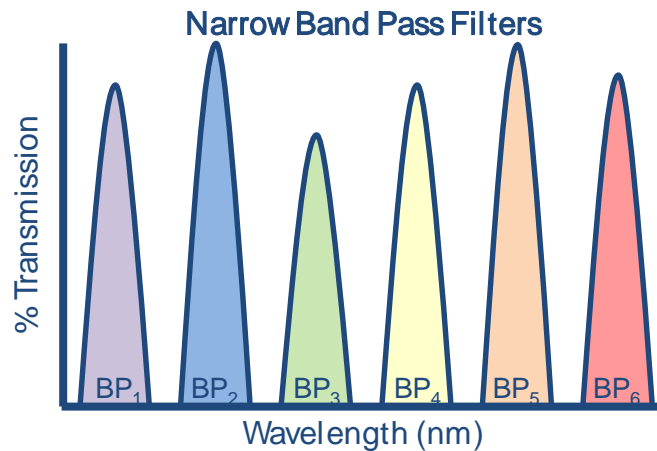
- Multivariate Optical Elements (MOEs)
  - are patented, wide-band, optical interference filters encoded with an application-specific regression (or pattern) to detect/measure complex chemical signatures.
  - realize the measurement advantages of Multivariate Optical Computing (MOC)
  - enable a filter based instrument to achieve the sensitivity/specificity of a laboratory spectrometer as well as convert a focal plane array into a real-time hyperspectral imager.



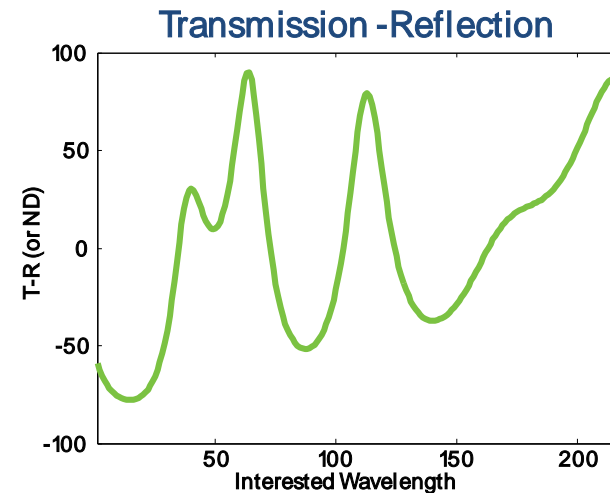
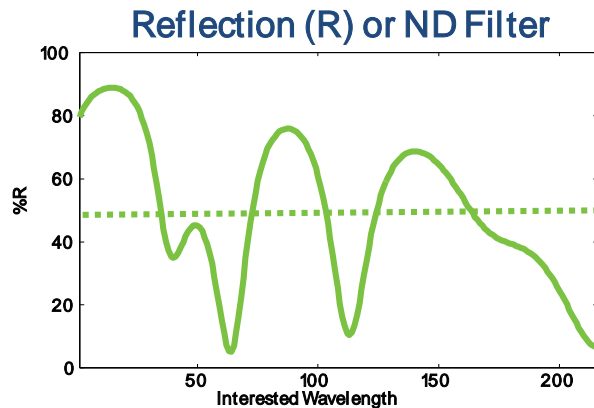
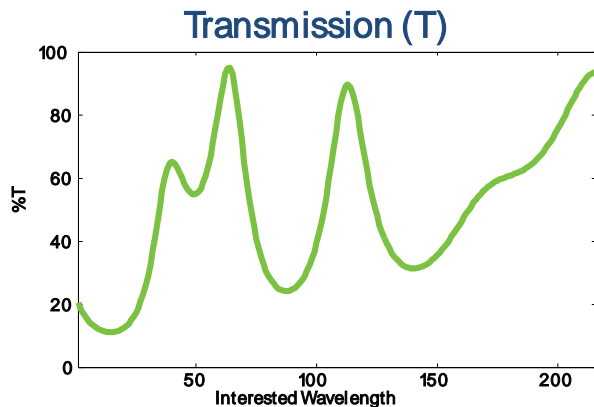
M.P. Nelson, J.F. Aust, J.A. Dobrowolski, P.G. Verly and M.L. Myrick "Multivariate Optical Computation for Predictive Spectroscopy" Anal. Chem. **70**, 73-82 (1998).

# MOEs Versus Narrow Band Pass Filters

- Multivariate Optical Elements (MOE) are not narrow band pass (BP) filters
  - MOEs possess a higher overall throughput than individual BP filters yielding a higher analyte sensitivity based on superior SNR
  - MOEs sample more spectral wavelengths than discrete BP filters yielding a higher analyte specificity
  - MOEs are physically less complex than BP filters
- MOEs tend to exhibit fewer layers and overall filter thicknesses less than traditional band pass filters.
  - Unlike well defined quarter wave optical thickness (QWOT) deposition recipes used for BP filter fabrication, there are multiple MOE solutions possible for any application
  - Optimal MOE designs are selected based on a set of performance criteria inclusive of overall physical thickness and number of layers
- MOEs are fabricated via the same methods as traditional BP filters



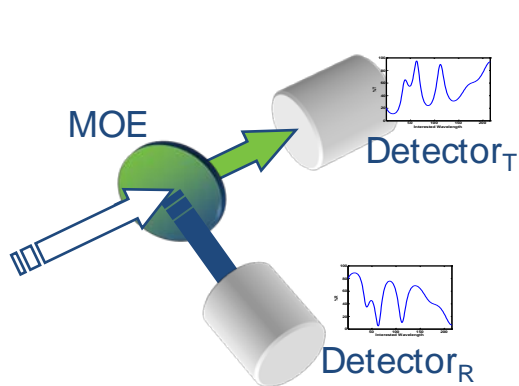
# Example Spectral Regression Encoding with an MOE



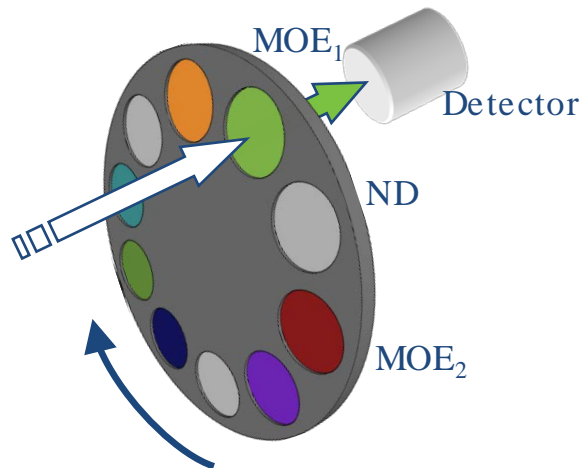
A multivariate spectral regression may be constructed by utilizing the transmission & reflection profiles of the MOE

# The Multivariate Optical Element (MOE) Platform

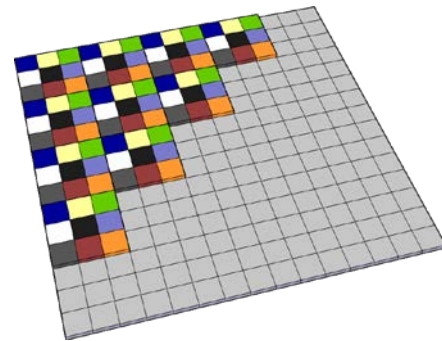
## Beam-splitter Configuration



## Filter Photometer Configuration

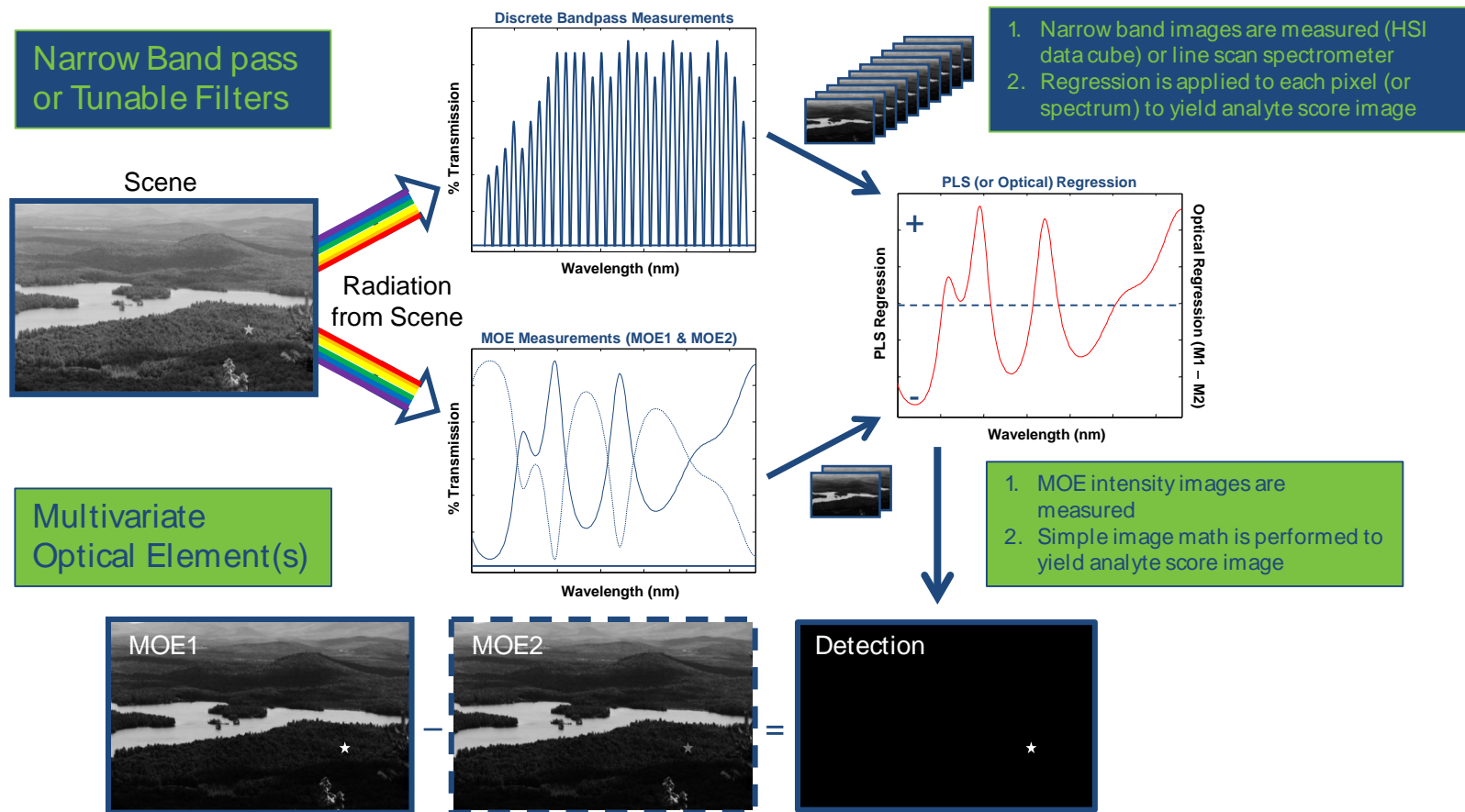


## Snapshot Array Configuration



- MOEs may be incorporated into optical systems in a variety of ways:
  - Beam-splitter configuration (single MOE; multiple detectors)
  - Filter photometer configuration (multiple MOEs; single detector)
  - Snapshot array configuration (multiple MOEs; multiple detectors)

# Hyperspectral Imaging with Multivariate Optical Elements



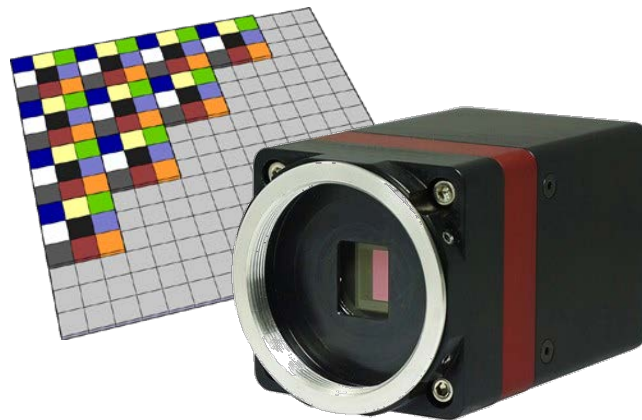
# MOE Hyperspectral Configurations

## Filter Wheel



Partner Filter Wheel Camera  
w/ MOE Cartridge

## Pixelated



Partner Camera  
w/ MOE Pixelated Mask

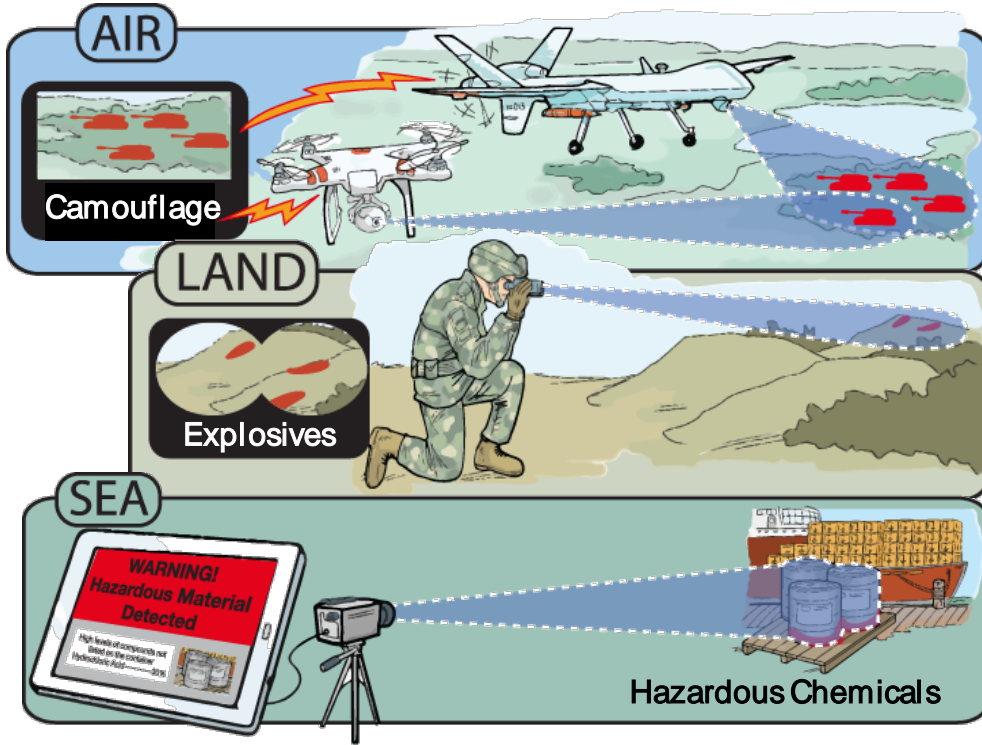
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Explosive Precursor Detection

# MOE HYPERSPECTRAL IMAGING EXAMPLE

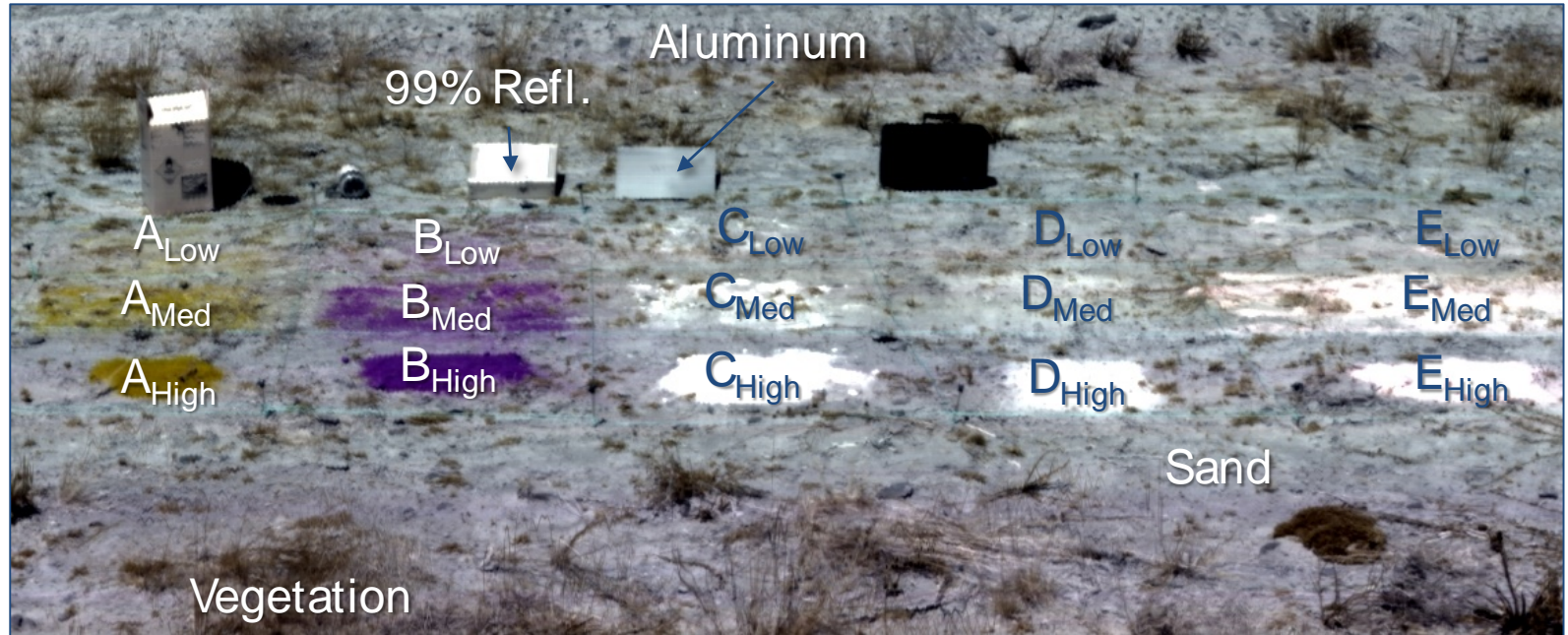


# HSI MOE Defense & Security Example



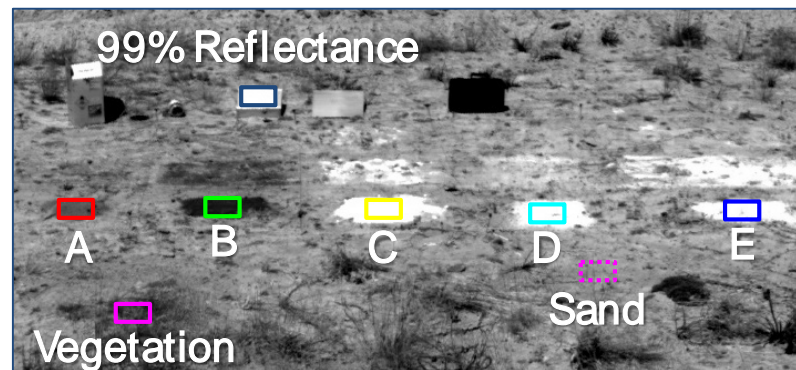
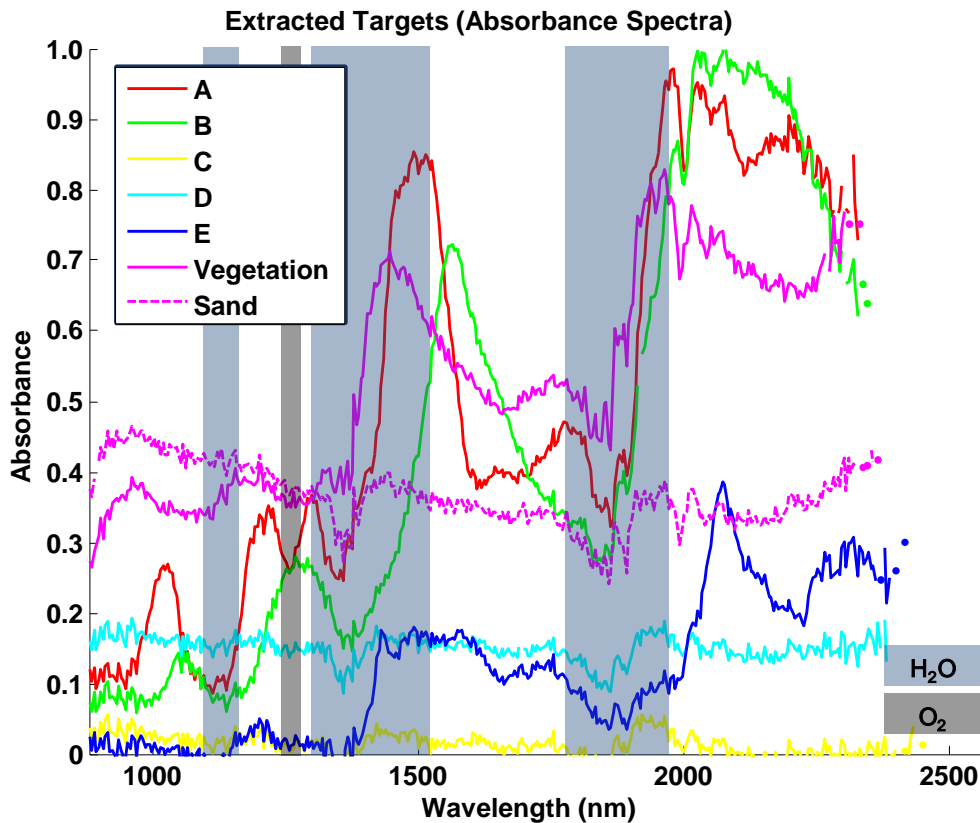
- Urea and ammonium nitrate are fertilizer-based explosives
  - are commonly used in both improvised explosive devices (IEDs) and homemade explosives (HMEs)
  - can have highly destructive effects
- Real-time chemical detection and identification of explosives is desired by the both the Department of Defense and first responder community

# HSI Stand Off Detection of Explosive Powders



- Target and background signatures were extracted from a HSI data set acquired from Night Vision Electronic Sensors Directorate (NVESD)
- Ground truth regions of interest (ROIs) were defined by NVESD for targets, vegetation, sand, and a 99% reflector
- A 99% reflector was used to normalize the ROI intensities to yield reflectance values

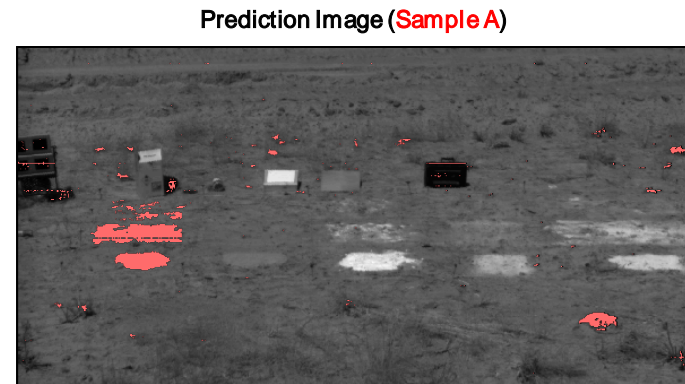
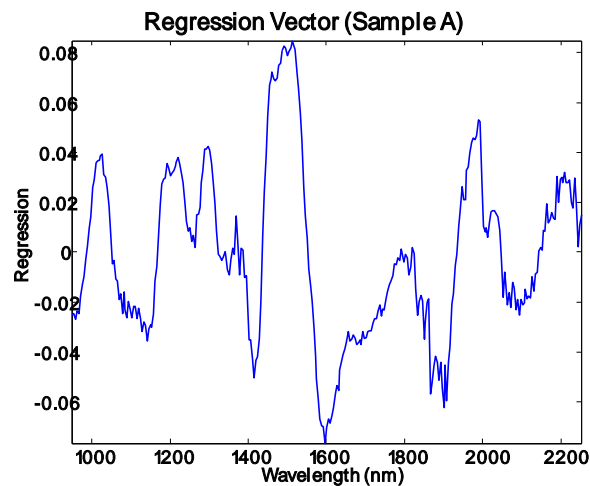
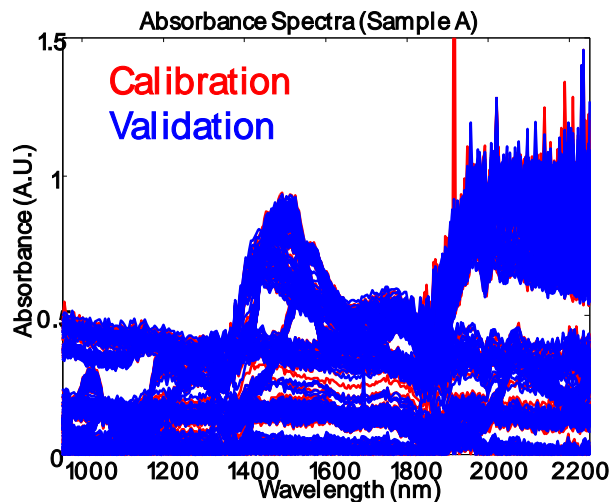
# HSI Target/ Background Feature Extraction



- The absence of data points near 2400 nm is due to absorbances of infinity because of a decreasing detector sensitivity and SNR
- Atmospheric absorptions have been overlaid with the extracted target/ background spectra

# PLS-DA Overview

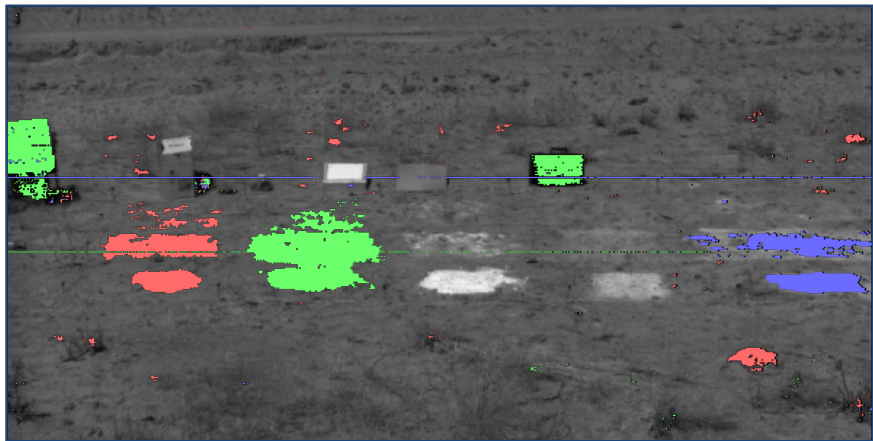
- PLS-DA (Eigenvector Research PLS\_Toolbox) was employed as a multivariate classification tool and to determine whether a MOE would be viable for this application
- Only samples A, B and E were evaluated based upon a unique absorbance signature as samples C and D appear to be featureless in the 950 – 2450 nm range
- The data was split into a calibration and validation (challenge) set for each target analyte analysis yielding a total of ~900 spectra



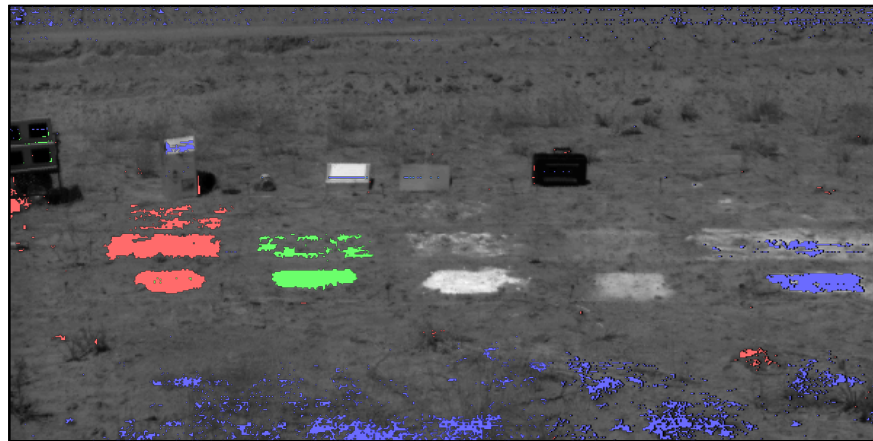


# False Colored Detection Image Comparison (Simulation)

PLS-DA



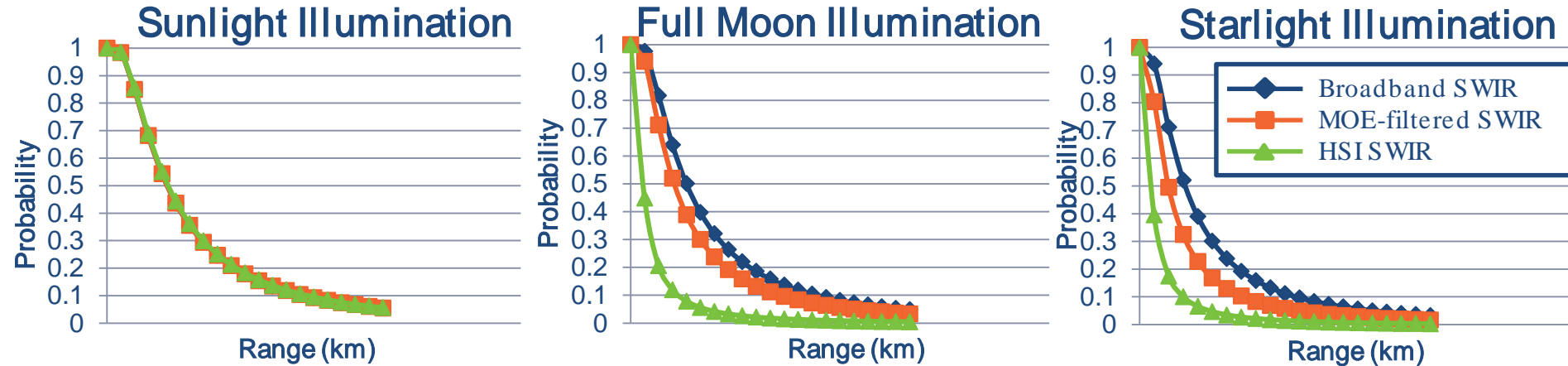
MOE



- MOE imager has the potential to yield comparable detection performance as a high resolution NIR HSI system
- The MOE imager can operate at a higher framerate, smaller overall footprint, and at a cost orders of magnitude cheaper than incumbent technologies.

| Specification             | NVESD Linescan HSI   | MOE Widefield HSI    |
|---------------------------|----------------------|----------------------|
| Spectral Range (nm)       | 950 - 2450 nm        | 950 – 1650 nm        |
| Spectroscopic Encoding    | Grating Spectrometer | Optical Filter (MOE) |
| Raw File size (MB)        | 1,280 (400 frames)   | 12.8 (4 frames)      |
| Collection Speed (HSI/ s) | ---                  | 15                   |
| Cost                      | \$\$\$               | \$                   |

# Detection Range Simulation



- A standoff range model was created under Sunlight through Starlight illumination using SSCam-IP Software.
- Three different SWIR product concepts operating under similar conditions have been modeled.
  - **Broadband Sensor**: - Unfiltered SWIR imaging sensor
  - **MOE-filtered sensor**: MOE in front of SWIR imaging sensor with average 50% transmission
  - **HIS Sensor** - Selective Narrow band pass filter(s) in front of detector. Each scan increment set to 50nm bandwidth @85% throughput
- The following configuration / operating conditions were defined for the above product concepts:
  - 640x512, 15um pitch InGaAs detector – SCD Cardinal Detector
  - 100mm F/ 1.5 Lens
  - 60 Hz Frame rate
  - 0.95/ km atmosphere transmission
  - Man Target

MOE filters can achieve up to 2.5x range improvement compared to HSI systems, especially under Low Light Level conditions.

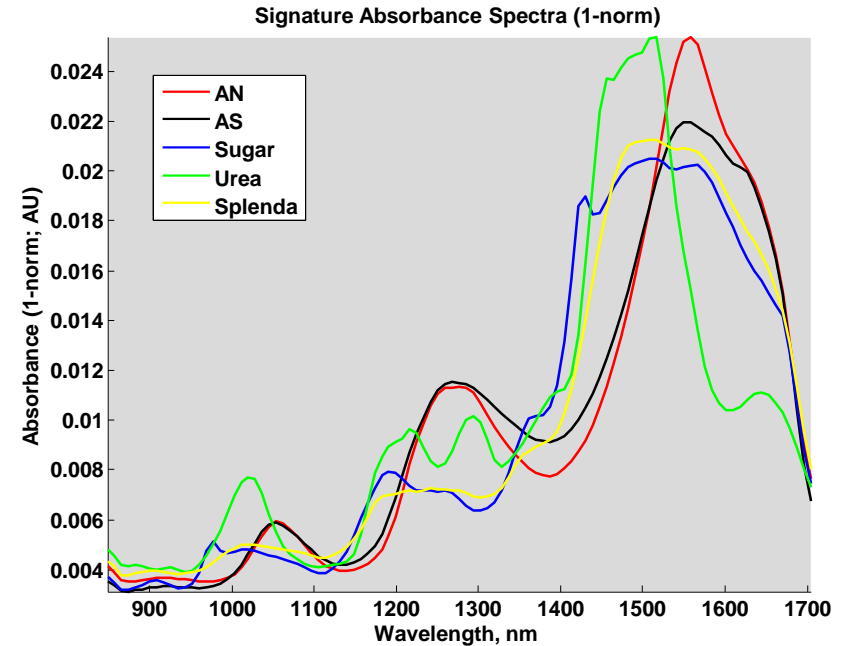
# Measurement System Configuration



- A pair of diffuse reflectance panels were employed to evenly illuminate the sample field of view
- A small gap was left for the fore optic to image the field of view without obstruction
- Pixelteq's Spectrocam was employed for cycling the MOEs and ND reference filter in/out of the optical path



# Sample Arrangement (Explosive Powders)

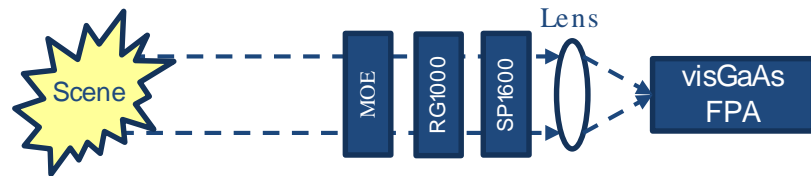
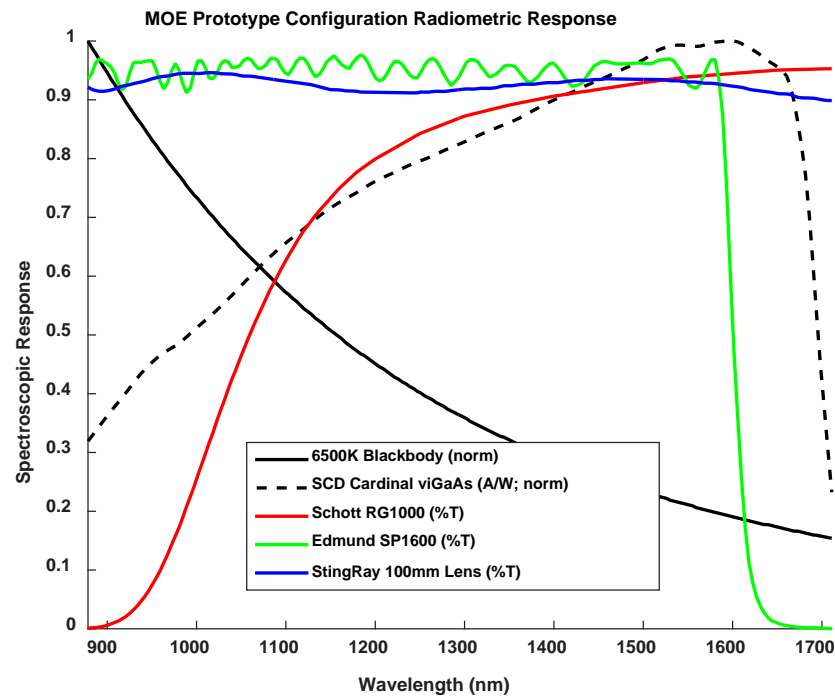


- Five discrete white powder samples were arranged across the field of view
- Ammonium Nitrate (AN) is considered the target while the interferants include: sugar, ammonium sulfate, Splenda and urea.



# Radiometric Calibration – Discrete Components

- The key optical subcomponents of the imaging prototype were measured/simulated for designing the MOEs
  - Transmission spectra were measured for the long pass (RG1000) and short pass (SP1600) filters
  - The light source was simulated as a 6500K blackbody emitter to represent passive solar illumination
  - The SCD Cardinal visGaAs FPA radiometric response was calibrated via Optronic Laboratories NIST traceable instrumentation
  - The transmission throughput of the StingRay 100mm lens was extracted from the component specification sheet

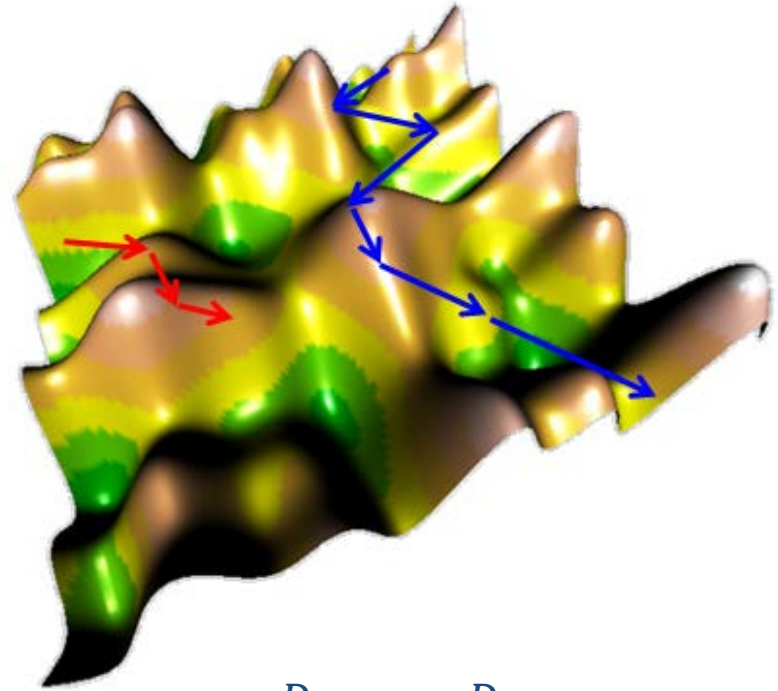


# CIRTEMO's Secret Sauce: The MOE Design Process

| Parameter            | Value                      |
|----------------------|----------------------------|
| Target Analyte       | Ammonium Nitrate           |
| Classification Value | Target (1); Other (0)      |
| Pre-processing       | None                       |
| MOE Field of View    | 15° (+/- 7.5°)             |
| # Designs            | 5000                       |
| Figure of Merit      | Area Under the ROC (AUROC) |

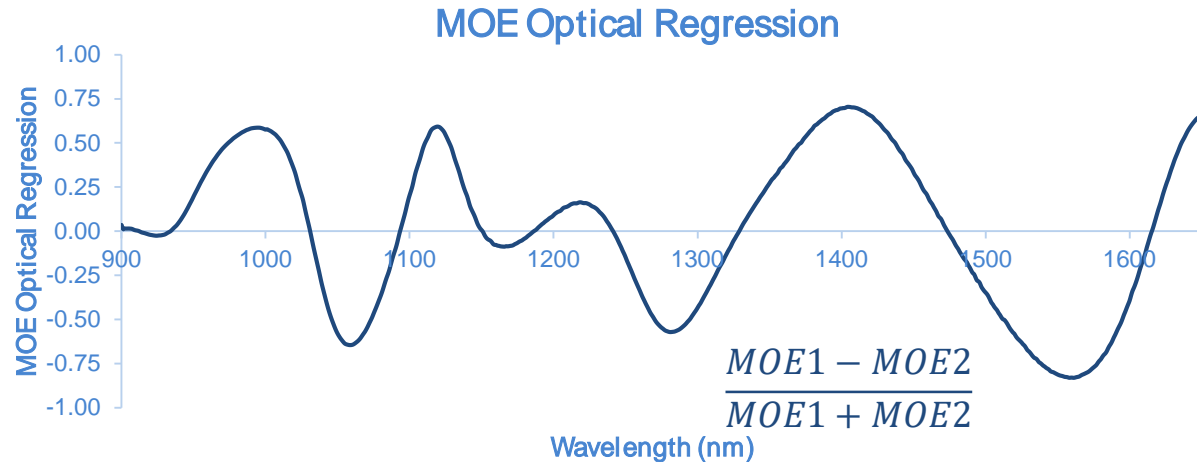
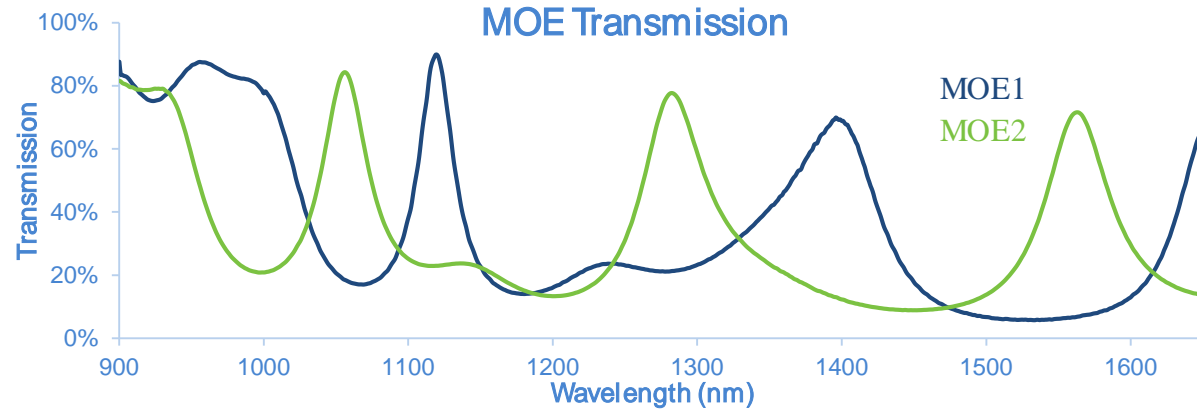
The optical computation ( $c_{MOE}$ ) or class member prediction is comprised of:

- MOE1 detection image ( $D_{MOE1}$ )
- MOE2 detection image ( $D_{MOE2}$ )
- Gain (G) determined via least squares regression
- Offset (off) determined via least squares regression



$$c_{MOE} = G \cdot \frac{D_{MOE1} - D_{MOE2}}{D_{MOE1} + D_{MOE2}} + off$$

# Multivariate Optical Element Fabrication



- MOEs were successfully fabricated by one of CIRTEMO's optical filter partners
- The resulting MOE optical regression spans from -1 to 1 across the instrument spectral band pass
- This optical computation also offers an intrinsic intensity normalization

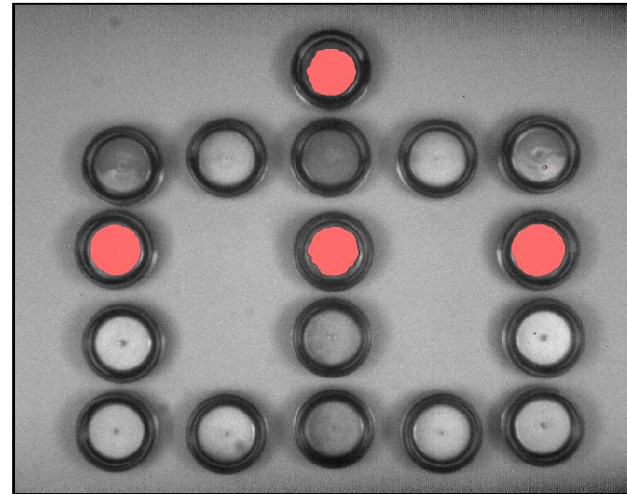
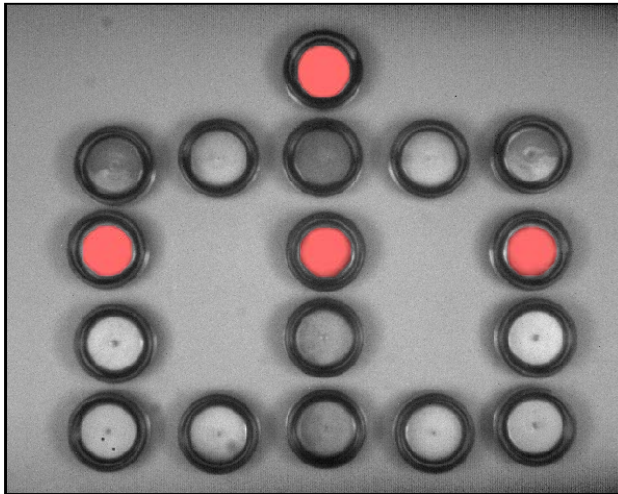
$$\frac{MOE1 - MOE2}{MOE1 + MOE2}$$

# Sample Measurement (AN Detection)

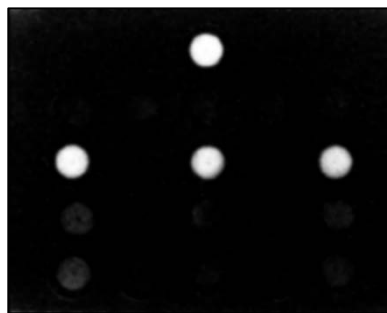
Brightfield Reference Image

AN Detection Overlay (BP Filters)

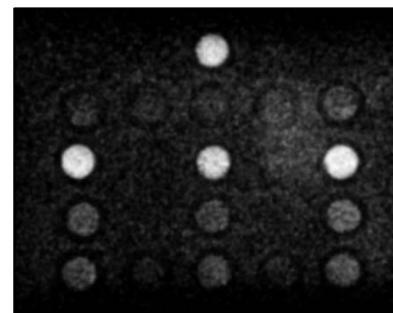
AN Detection Overlay (MOEs)



- 5 Narrow bandpass filter measurements were employed (and required at a minimum) to generate a prediction model.
- 2 MOE measurements were employed for computing the final detection image
- The overall light levels were approximately 3-4 orders of magnitude higher for the MOE measurements as compared to the narrow bandpass filters

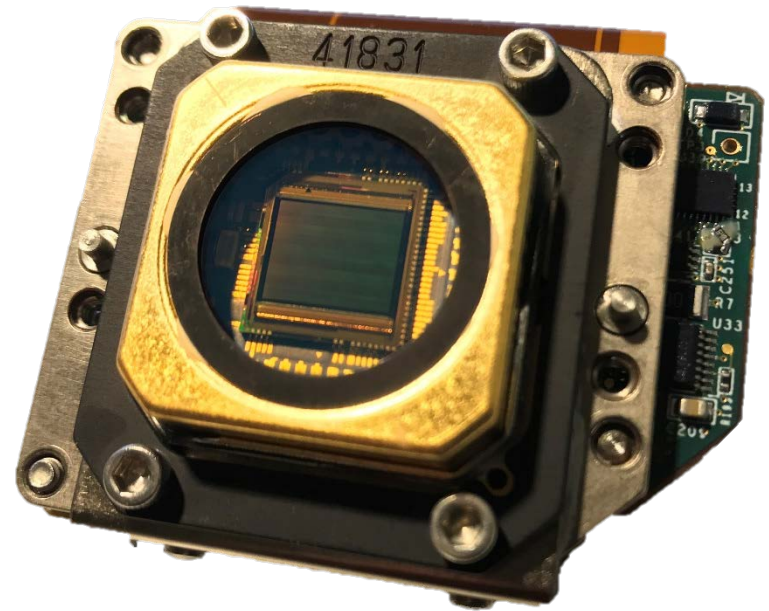


Score Images



# Next Steps: Pixelated Imaging

- Pixelated MOE sensors offer
  - a significant reduction in SWaPc
  - a rugged (no moving parts) configuration
  - measurements on the order of sensor readout
- Traditional narrow band pass optical filters are physically thick – thicker than the pixel pitch of infrared FPAs
- MOEs are ideally suited for mating to infrared FPAs due to their inherently thin physical thickness
- CIRTEMO has successfully manufactured an infrared FPA with a pixelated MOE array (3 MOEs + reference) and is currently in field testing



# Conclusions

- Multivariate Optical Elements (MOEs)
  - are patented, wide-band, optical interference filters encoded with an application-specific regression (or pattern) to detect/ measure complex chemical signatures.
  - enable a filter based instrument to achieve the sensitivity/ specificity of a laboratory spectrometer as well as convert a focal plane array into a real-time hyperspectral imager.
  - Are manufactured using the same deposition equipment as traditional narrow band pass filters
- MOE HSI imagers offer:
  - Low SWaPc
  - Minimal data post-processing (and bandwidth) as compared to traditional hyperspectral and multispectral sensors
- CIRTEMO is developing a new class of pixelated MOE sensors for addressing applications simply not accessible today using traditional HSI systems

# Questions?

Thank you for your attention

CIRTEMO<sup>TM</sup>